

### KHM-610



**Multifunctional spindle combination**  
Vertical 6kW automatic tool change spindle+horizontal  
6kW \* 2 dual spindles  
Beveled 6kW \* 2 dual  
spindles+reverse 0.8kW Ramino spindle



**ATC**  
double-layer 10-post ATC, meeting the fast tool changing  
needs of various machining processes;

# Key Hole, Slot & Hinge Machine

**WOODTECH**  
*Panel Line*



**Servo moving pressure beam**

Servo moving locking reinforced pressure beam, automatically adjusted according to the width of the processed board, safe and fast



**Tool alignment instrument**

High precision tool setting instrument, automatic tool setting, convenient and fast



**Thickness measurement**

Automatic thickness measurement, more accurate hole positioning



**Dust conveying device**



**Security fence**

Fence design to ensure safety



**Small board pressing device (Option)**

Minimum pressing plate size: 200L \* 30W mm, meeting the requirements of narrow plate processing (Oblique cutting min. of 200 \* 50mm)

<b>MODEL KHM-610</b>	
Control System	Bus system
Drive System	1kWX3+0.75kWX2
Work piece length	200~3100mm
Workpiece width	<sup>3</sup> 150 mm (vertical spindle processing)/ <sup>3</sup> 350 (horizontal spindle processing)
Workpiece thickness	10~60mm
Vertical Y direction processing range	£230mm
Horizontal drilling depth	£150mm
Crossbeam movement range	0-300mm
Vertical spindle motor power	6kW
Horizontal spindle motor power	6kWX2
Incline motor power X-axis	6kWx2+0.8kWx1
maximum moving speed	60m/min
Spindle saw speed	0~18000RPM
Total Power	37.17kW
Dimensions(LXWXH)	5800X2300X1900mm
Number of vacuum outlets	Ø150X2
Voltage	415V/50Hz/3P